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Date: Thursday, 8/23/2007 11:50:02 AM
User: Kim Johnston

Process Sheet

split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FUEL PURGE CANISTER INSTALLATION
Job Number	: 34215 -1	Part Number	: D205706013
Estimate Number	: 12188	Drawing Number	: N/A
P.O. Number	:	Project Number	: N/A
This Issue	: 8/23/2007 S.O. No. :	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	:
First Issue	: 11 Type : LARGE FAB ASSY	Due Date	: 9/20/2007 Qty: 1 unit Each
Previous Run	: 32252		
Written By	: <u>AA 07.08.23</u>		
Checked & Approved By	:		
Comment	: Est. Rev. E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM.		

Additional Product

Job Number:											
Seq. #:	Machine Or Operation:	Description:									
1.0	DC	DOCUMENT CONTROL									
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D205-706-013CHG001 <i>[Signature] 7/11/28 07.09.05</i>											
2.0	PACKAGING 1	PACKAGING RESOURCE #1									
Comment: PACKAGING RESOURCE #1 Pick Packing Kit											
3.0	D20014	Valve 1/4"									
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit <table border="0"> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> <tr> <td>1</td> <td>D2001-4</td> <td>Valve Assembly</td> <td>30/235</td> </tr> </table>				Qty	Part Number	Description	Batch	1	D2001-4	Valve Assembly	30/235
Qty	Part Number	Description	Batch								
1	D2001-4	Valve Assembly	30/235								
4.0	D3262041	Fuel Purge Canister									
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit <table border="0"> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> <tr> <td>1</td> <td>D3262-041</td> <td>Canister Assembly</td> <td>B33065</td> </tr> </table> <i>6/11/28 ①</i>				Qty	Part Number	Description	Batch	1	D3262-041	Canister Assembly	B33065
Qty	Part Number	Description	Batch								
1	D3262-041	Canister Assembly	B33065								
5.0	D3264	Bracket									
Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit <table border="0"> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> <tr> <td>2</td> <td>D3264-1</td> <td>Bracket</td> <td>B32201</td> </tr> </table>				Qty	Part Number	Description	Batch	2	D3264-1	Bracket	B32201
Qty	Part Number	Description	Batch								
2	D3264-1	Bracket	B32201								

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Job Number: 34215

Part Number: D205706013

Job Number:



Seq. # Machine Or Operation: Description:

6.0 D329710121 HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch
1 D3297-1-0121 Hose Assembly B32287

7.0 D329710130 HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch
1 D3297-1-0130 Hose Assembly B34044

8.0 D329730350 HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch
1 D3297-3-0350 Hose Assembly B32290 14 B32994 1x 50

9.0 D3298001 Tube Assembly 25"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3298-001 Tube Assembly B33067

10.0 D3298009 Tube Assembly 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3298-009 Tube Assembly B32202

11.0 D32991 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3299-1 Fitting B30834

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Job Number: 34215

Part Number: D205706013

Job Number:



Seq. #: Machine Or Operation:

Description:

12.0 D32993

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

B29500

13.0 D33011

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

Doubler

B23304

14.0 D33013

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

B23305

15.0 D33021

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

B33069

16.0 D33023

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

B27943

17.0 AN35A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

n100188

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Job Number: 34215

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug

M17627

Handwritten signature

19.0

AN8156C

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN815-6D

Union

M17654

Handwritten signature

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN833-6D

Elbow

M103691

Handwritten signature

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN924-6D

Nut

M104374

Handwritten signature

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

M104625

Handwritten signature

23.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

M104374

Handwritten signature

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Part Number: D205706013

Job Number:



Seq. #: Machine Or Operation:

Description:

4 AN960JD10L Washer

24.0 AN960JD316

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

M100857

25.0 MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M134625

26.0 MS21919WDG9

Clamp



Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

~~*M121919WDG9*~~

M13044

27.0 MS21913WDG12

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

Clamp

M101925

M101925

28.0 MS21919WDG16

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21919WDG16

Clamp

M101925

M101925

29.0 MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

M18098

M18098

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Part Number: D205706013

Job Number:



Seq. #: Machine Or Operation: Description:

30.0 MS287786 Packing



Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring

M104684

AW

31.0 MS3548911 GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

M16323

PC 7/11/12 (XU)

32.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 4/11/28 (XU)

33.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

B

07/11/28 B

34.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.11.28

Job Completion



6 07.11.28